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XG silicone 2 parts liquid silicone ink for 3D embossed Logo making .

How to make an embossed effect on T-shirt by liquid silicone ink two component printing silicone ink?

3D embossing label making by silicone ink process:

EMBOSSING SILICONE INK XG-360KY & XG-360BH printing and emboss

1. Mesh number 80-120 (32-48T)

2. Fix the molds on the machine

3. Adjust equipment pressure

4.Set temp temp and time :

Upper mold 180 degree

Bottom mold 120-170 degree

Embossing time 8-15 seconds.

5.Silicone ink mixing ratio

Embossing silicone ink XG-360KY-55 : 50G

Embossing silicone catalyst XG-360BH: 5G (mixing ratio 10%)

Silicone thinner XG-128AH : not necessary

Printing mixing silicone ink on the backside of the fabric,printing layer (can not be to thick or to thin,need to do the test ,if to printing one time or two times the according to mesh number screen thickness printing pressure ...)

Can stick a thin fabric on the printing fabric backside (depends on design) or fill silicone ink on the embossed back side for 3D LOGO effect:

Silicone ink filling :

Silicone ink XG-15A-3 100G

Silicone catalyst XG-15B 2G 2%

Silicone thinner 0-20G 0-20%

if need more liquid for easy filling then can mix with thinner XG-128AH but can not too liquid. Bake by 100-120 degree 10-20 minutes