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TDS OF SOCKS PRINTING SUEDE SILICONE

XG-15T+ &catalyst XG-15B

Preparation:

- 1.Mesh: 30-60(12T-24T) to make thick screen by emulsion.Can use Hollow aluminum screen.
- 2.Pigments added ratio:**4%**
- 3.Catalyst mixing ratio:**2%**
- 4.Thinner XG-128AH adding ratio:**0-10%** thinner is not necessary
- 5.Heating Temp and time: **150°C -170°C for 6-12 seconds , Heating time depends on drying temp.**

Silicone ink mixing tips:

| | | |
|-------------------|---------|----------|
| Printing silicone | XG-15T | 50G |
| Catalyst | XG-15B+ | 1 G (2%) |
| Pigment | XG- | 2G (4%) |

Silicone ink mixing tips:

Print two strokes by one layer .

To print by thick screen and big holes mesh for one layer then finish and heating by 150°C -170°C for 6-12 seconds , Heating time depends on drying temp.