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TDS OF NEW SOCKS PRINTING SILICONE

XG-15A+ &catalyst XG-15B+

Preparation:

- 1.Mesh: 30-60(12T-24T) to make thick screen by emulsion. **Better to use Hollow aluminum.**
- 2.Pigments added ratio:**2-4%**
- 3.Catalyst mixing ratio:**2%**
- 4.Thinner XG-128AH adding ratio:**0-10%** thinner is not necessary
- 5.Heating Temp and time: **120°C -150°C for 6-12 seconds , Heating time depends on drying temp.**

Silicone ink mixing tips:

Printing silicone	XG-15A+	60G
Catalyst	XG-15B+	1.2G (2%)
Pigment	XG-	1.2-2.4G (2-4%) If need color effect

To print by thick screen and big holes mesh for one layer then finish and heating by 120°C -150°C for 6-12 seconds , Heating time depends on drying temp.

